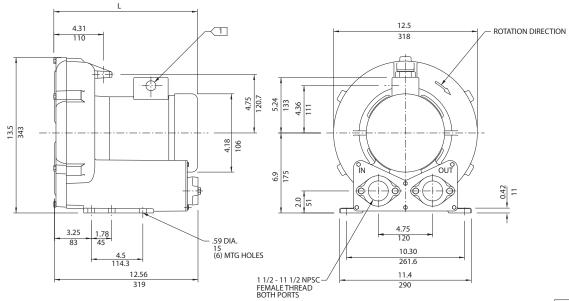
Industrial / Chemical Processing Blowers

ROTRON®

DR 454 & CP 454

1.5 HP Regenerative Blower



NOTES

1 TERMINAL BOX CONNECTOR HOLE .88 (22) DIA.

 $\frac{IN}{MM}$

2 DRAWING NOT TO SCALE, CONTACT FACTORY FOR SCALE CAD DRAWING.

3 CONTACT FACTORY FOR BLOWER MODEL LENGTHS NOT SHOWN.

| MODEL | L (IN/MM) | l |
|-----------|-----------|---|
| DR454R58M | 14.47/367 | l |
| DR454R72M | 13.31/338 | l |

| | | Part/ Model Number | | | | |
|------------------------------|----------|--------------------|------------------|------------------|------------------|--|
| | | DR454R58M | DR454R72M | DR454R86M | CP454EZ72MLR | |
| Specification | Units | 080481 | 080480 | 080482 | 080491 | |
| Motor Enclosure - Shaft Mtl. | - | TEFC - CS | TEFC - CS | TEFC - CS | Chem TEFC -SS | |
| Horsepower | - | 1.5 | 1.5 | 1.5 | 1.5 | |
| Voltage | AC | 115/230 | 230/460 | 575 | 230/460 | |
| Phase - Frequency | - | Single - 50/60 Hz | Three - 50/60 Hz | Three - 50/60 Hz | Three - 50/60 Hz | |
| Insulation Class | - | F | F | F | F | |
| NEMA Rated Motor Amps | Amps (A) | 15.6/7.8 | 4.6/2.3 | 1.8 | 4.6/2.3 | |
| Service Factor | - | 1.15 | 1.15 | 1.15 | 1.15 | |
| Max. Blower Amps | Amps (A) | 18/9 | 5.2/2.6 | 2.1 | 5.2/2.6 | |
| Locked Rotor Amps | Amps (A) | 84/42 | 32/16 | 12.8 | 32/16 | |
| NEMA Starter Size | - | 1/0 | 00/00 | 00 | 00/00 | |
| Shinning Weight | Lbs | 73 | 60 | 60 | 60 | |
| Shipping Weight | Kg | 33.1 | 27.2 | 27.2 | 27.2 | |

Voltage - ROTRON motors are designed to handle a broad range of world voltages and power supply variations. Our dual voltage 1 phase motors are factory tested and certified to operate on both: **104-115/208-230 VAC-1 ph-60 Hz** and **100-110/200-220 VAC-1 ph-50 Hz**. All voltages above can handle a $\pm 10\%$ voltage fluctuation. Special wound motors can be ordered for voltages outside our certified range.

Operating Temperatures - Maximum operating temperature: Motor winding temperature (winding rise plus ambient) should not exceed 140°C for Class F rated motors or 120°C for Class B rated motors. Blower outlet air temperature should not exceed 140°C (air temperature rise plus inlet temperature). Performance curve maximum pressure and suction points are based on a 40°C inlet and ambient temperature. Consult factory for inlet or ambient temperatures above 40°C.

Maximum Blower Amps - Corresponds to the performance point at which the motor or blower temperature rise with a 40°C inlet and/or ambient temperature reaches the maximum operating temperature.

This document is for informational purposes only and should not be considered as a binding description of the products or their performance in all applications. The performance data on this page depicts typical performance under controlled laboratory conditions. AMETEK is not responsible for blowers driven beyond factory specified speed, temperature, pressure, flow or without proper alignment. Actual performance will vary depending on the operating environment and application. AMETEK products are not designed for and should not be used in medical life support applications. AMETEK reserves the right to revise its products without notification. The above characteristics represent standard products. For product designed to meet specific applications, contact AMETEK Technical & Industrial Products Sales department.



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FEATURES

- · Manufactured in the USA ISO 9001 and NAFTA compliant
- CE compliant Declaration of Conformity on file
- Maximum flow: 120 SCFM
- · Maximum pressure: 65 IWG
- Maximum vacuum: 60 IWG
- Standard motor: 1.5 HP, TEFC
- Cast aluminum blower housing, impeller & cover; cast iron flanges (threaded)
- UL & CSA approved motor with permanently sealed ball bearings
- · Inlet & outlet internal muffling
- · Quiet operation within OSHA standards

MOTOR OPTIONS

- · International voltage & frequency (Hz)
- Chemical duty, high efficiency, inverter duty or industry-specific designs
- · Various horsepowers for application-specific needs

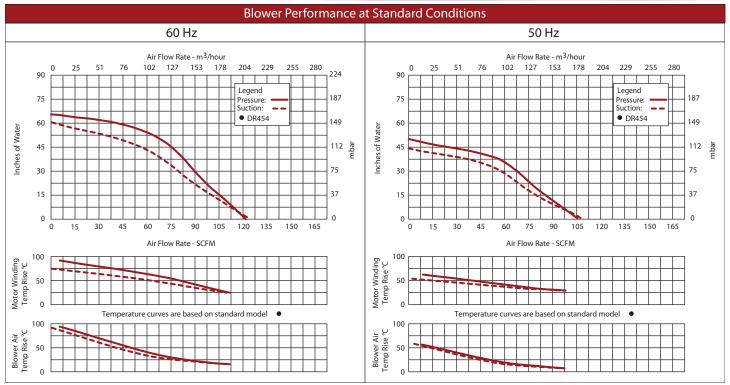
BLOWER OPTIONS

- · Corrosion resistant surface treatments & sealing options
- · Remote drive (motorless) models
- Slip-on or face flanges for application-specific needs

ACCESSORIES

- · Flowmeters reading in SCFM
- Filters & moisture separators
- Pressure gauges, vacuum gauges, & relief valves
- Switches air flow, pressure, vacuum, or temperature
- · External mufflers for additional silencing
- · Air knives (used on blow-off applications)
- · Variable frequency drive package





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