SAFETY DATA SHEET RAMUC* KOP-COAT

Revision Date 24-Sep-2015 Version 1

1. Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name Ramuc Type EP - Part B

Product code 908100100

1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Paint/Paint Related Material Restrictions on use Paint/Paint Related Material Read label instructions and SDS

1.3 Details of the supplier of the safety data sheet

Supplier Kop-Coat, Inc.

RAMUC 36 Pine Street Rockaway, NJ 07866 1-800-221-4466

1.4 Emergency telephone number

Emergency telephone number Chemtrec: +1 703-527-3887 ex-USA

Chemtrec: 1-800-424-9300 USA

2. Hazards identification

2.1 Classification of the substance or mixture

GHS Classification in accordance with 29 CFR 1910.1200

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2A
Skin sensitization	Category 1
Flammable liquids	Category 3

2.2 Label elements

Signal Word

Warning

Hazard Statements

Causes skin irritation
Causes serious eye irritation
May cause an allergic skin reaction
Flammable liquid and vapor



Precautionary Statements - Prevention

Wash face, hands and any exposed skin thoroughly after handling

Avoid breathing dust/fume/gas/mist/vapors/spray

Contaminated work clothing must not be allowed out of the workplace

Keep away from heat/sparks/open flames/hot surfaces. - No smoking

Keep container tightly closed

Ground/Bond container and receiving equipment

Use explosion-proof electrical/ventilating/lighting/equipment

Use only non-sparking tools

Take precautionary measures against static discharge

Wear protective gloves/eye protection/face protection

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

If eye irritation persists: Get medical advice/attention

If skin irritation or rash occurs: Get medical advice/attention

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower

Wash contaminated clothing before reuse

In case of fire: Use CO2, dry chemical, or foam to extinguish

Precautionary Statements - Storage

Store in a well-ventilated place. Keep cool

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

2.3. Other Hazards Hazards not otherwise classified (HNOC)

Not Applicable

2.4 Other information

Not Applicable

Unknown Acute Toxicity

< 1% of the mixture consists of ingredient(s) of unknown toxicity

3. Composition/Information on Ingredients

<u>Substance</u> Not applicable <u>Mixture</u>

Chemical Name	CAS-No	Weight %
Polyamide resin	68410-23-1	60 - 70
Xylene	1330-20-7	20 - 30
TRIETHYLENETETRAMINE	112-24-3	< 1
2,4,6-TRIS(DIMETHYLAMINOMETHYL)PHENOL	90-72-2	< 1

The exact percentage (concentration) of composition has been withheld as a trade secret.

4. First aid measures

4.1 Description of first-aid measures

General advice

For further assistance, contact your local Poison Control Center.

Eye contactImmediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. Tilt the head to prevent chemical from transferring

to the uncontaminated eye. Call a poison control center or doctor for treatment advice.

Skin contact Wash off immediately with plenty of water for at least 15 minutes. Remove contaminated

clothing and shoes. Call a poison control center or doctor for treatment advice. Wash

contaminated clothing before reuse.

Inhalation Move victim to fresh air. If not breathing, give artificial respiration. If breathing is difficult,

give oxygen. Call a poison control center or doctor for treatment advice.

Ingestion Rinse mouth. Do NOT induce vomiting. If a person vomits when lying on his back, place

him in the recovery position. Call a physician or poison control center immediately.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms See Section 2.2, Label Elements and/or Section 11, Toxicological effects.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician There is no specific antidote for effects from overexposure to this material. Treat

symptomatically.

5. Fire-Fighting Measures

5.1 Extinguishing media

Suitable extinguishing media

Foam Carbon dioxide (CO₂) Dry chemical Water spray or fog Water may be used to cool and prevent the rupture of containers that are exposed to the heat from a fire.

Unsuitable Extinguishing Media Water may be unsuitable for extinguishing fires.

5.2 Special hazards arising from the substance or mixture

Special Hazard

Most vapors are heavier than air. They will spread along ground and collect in low or confined areas (sewers, basements, tanks) Vapors may travel to areas away from work site before igniting/flashing back to vapor source Thermal decomposition can lead to release of irritating gases and vapors

Hazardous Combustion Products Possible formation of carbon oxides, nitrogen oxides, and hazardous organic compounds.

Explosion Data

Sensitivity to Mechanical Impact Not sensitive.

Sensitivity to Static Discharge Yes.

5.3 Advice for firefighters

Evacuate personnel to safe areas. Move non-burning material, as feasible, to a safe location as soon as possible. Thoroughly decontaminate all protective equipment after use. As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. DO NOT extinguish a fire resulting from the flow of flammable liquid until the flow of the liquid is effectively shut off. This precaution will help prevent the accumulation of an explosive vapor-air mixture after the initial fire is extinguished. Cool containers with flooding quantities of water until well after fire is out.

6. Accidental Release Measures

6.1 Personal precautions, protective equipment and emergency procedures

Stop leak if you can do it without risk. ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Refer to protective measures listed in sections 7 and 8. Avoid contact with skin, eyes and clothing. Ensure adequate ventilation. Avoid exceeding of the given occupational exposure limits (see section 8). Personal protection needs must be evaluated based on information provided on this sheet and the special circumstances created by the spill including; the material spilled, the quantity of the spill, the area in which the spill occurred, and the training and the expertise of employees in the area responding to the spill.

Other information

Follow personal protective equipment recommendations found in Section 8. Personal protection needs must be evaluated based on information provided on this sheet and the special circumstances created by the spill including; the material spilled, the quantity of the spill, the area in which the spill occurred, and the training and the expertise of employees in the area responding to the spill. Never exceed any occupational exposure limits. Shut off ignition sources; including electrical equipment and flames. Do not allow the spilled product to enter public drainage systems or open waterways. Do not allow smoking in the area.

6.2 Environmental precautions

Prevent product from entering drains. Prevent entry into waterways, sewers, basements or confined areas. See Section 12 for additional Ecological information.

6.3 Methods and materials for containment and cleaning up

Methods for Containment Prevent further leakage or spillage if safe to do so. Dike far ahead of liquid spill for later

disposal. Absorb with earth, sand or other non-combustible material and transfer to

containers for later disposal.

Methods for cleaning upUse a non-combustible material like vermiculite, sand or earth to soak up the product and

place into a container for later disposal. Ground and bond containers when transferring material. Take precautionary measures against static discharges. Use non-sparking tools

and equipment.

7. Handling and storage

7.1 Precautions for safe handling

Advice on safe handling Empty containers may retain product residue or vapor. Keep away from open flames, hot

surfaces and sources of ignition. Do not eat, drink or smoke when using this product. Ensure adequate ventilation. Handle in accordance with good industrial hygiene and safety practice. Ground and bond containers when transferring material. Avoid contact with skin, eyes and clothing. Take precautionary measures against static discharges. Use according to package label instructions. Do not pressurize, cut, weld, braze, solder, drill, grind, or expose container to heat, flame, sparks, static electricity, or other sources of ignition. No

smoking.

Hygiene measures Avoid contact with skin, eyes and clothing. Remove and wash contaminated clothing before

re-use. Do not eat, drink or smoke when using this product. Wash hands before breaks and

immediately after handling the product.

7.2 Conditions for safe storage, including any incompatibilities

Storage Conditions Keep container tightly closed in a dry and well-ventilated place. Keep away from heat, hot

surfaces, sparks, open flames and other ignition sources. No smoking. Keep in properly labeled containers. Keep away from food, drink and animal feedingstuffs. Store in

accordance with local regulations.

Materials to Avoid No materials to be especially mentioned.

8. Exposure controls/personal protection

8.1 Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	British Columbia	Alberta	Quebec	Ontario TWAEV
Xylene 1330-20-7	STEL: 150 ppm TWA: 100 ppm	TWA: 100 ppm TWA: 435 mg/m ³	TWA: 100 ppm STEL: 150 ppm	TWA: 100 ppm TWA: 434 mg/m ³ STEL: 150 ppm STEL: 651 mg/m ³	TWA: 100 ppm TWA: 434 mg/m ³ STEL: 150 ppm STEL: 651 mg/m ³	TWA: 100 ppm STEL: 150 ppm
TRIETHYLENETETRA MINE 112-24-3	-	-			J	TWA: 0.5 ppm TWA: 3 mg/m³ Skin

8.2 Appropriate engineering controls

Engineering Measures Use adequate ventilation to maintain airborne concentrations at levels below permissible or

recommended occupational exposure limits. Ensure adequate ventilation, especially in confined areas. Where reasonably practicable this should be achieved by the use of local

exhaust ventilation and good general extraction.

8.3 Individual protection measures, such as personal protective equipment

Safety glasses with side-shields. If splashes are likely to occur, wear:. Tightly fitting safety **Eye/Face Protection**

goggles. Face-shield.

Skin and body protection Solvent-resistant gloves. Nitrile rubber. Neoprene gloves. Impervious butyl rubber gloves.

Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion. Wear suitable protective clothing. Remove and wash contaminated clothing before re-use.

No information available

Respiratory protection If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved

respiratory protection should be worn. Respiratory protection must be provided in

accordance with current local regulations.

Hygiene measures See section 7 for more information

9. Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state Liquid

No information available **Appearance**

Color Amber Odor Amine

No information available **Odor Threshold**

Property Values Remarks • Methods

Hq

Not applicable

Melting/freezing point 139 °C / 282 °F Boiling point/boiling range

Flash Point 29 °C / 84 °F

Evaporation rate < 1

Flammability (solid, gas) No information available

Flammability Limits in Air upper flammability limit

No information available lower flammability limit No information available

Vapor pressure No information available Vapor density No information available

Specific Gravity 0.94

Water solubility No information available Solubility in other solvents No information available Partition coefficient No information available **Autoignition temperature** No information available **Decomposition temperature** No information available

Viscosity, kinematic > 22 mm2/s

Viscosity, dynamic No information available

No information available **Explosive properties Oxidizing Properties** No information available

9.2 Other information

Volatile organic compounds (VOC) 281 g/L

content

Density 7.83 lb/gal

10. Stability and Reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use

10.2 Chemical stability

Stable under recommended storage conditions

10.3 Possibility of hazardous reactions

None under normal processing.

10.4 Conditions to Avoid

Keep away from heat, sparks and flames.

10.5 Incompatible Materials

No materials to be especially mentioned.

10.6 Hazardous Decomposition Products

None under normal use conditions. Thermal decomposition can lead to release of irritating gases and vapors.

11. Toxicological information

11.1 Acute toxicity

Numerical measures of toxicity: Product Information

The following values are calculated based on chapter 3.1 of the GHS document

Unknown Acute Toxicity < 1% of the mixture consists of ingredient(s) of unknown toxicity

 Oral LD50
 2,336.00 mg/kg

 Dermal LD50
 2,428.00 mg/kg

 LC50 (Vapor)
 38.00 mg/l

Numerical measures of toxicity: Component Information

Chemical Name	LD50 Oral	LD50 Dermal	LC50 Inhalation
Polyamide resin 68410-23-1	> 2000 mg/kg (rat)	> 2000 mg/kg (rat)	-
Xylene 1330-20-7	3500 mg/kg (Rat)	> 4350 mg/kg (Rabbit)	= 29.08 mg/L (Rat) 4 h
TRIETHYLENETETRAMINE 112-24-3	2500 mg/kg (Rat)	= 550 mg/kg (Rabbit)	-
2,4,6-TRIS(DIMETHYLAMINOMET HYL)PHENOL 90-72-2	1000 mg/kg(Rat)	= 1280 mg/kg(Rat)	-

11.2 Information on toxicological effects

Skin corrosion/irritation

Product Information

- No information available
- **Component Information**
- · No information available

Eye damage/irritation

Product Information

· No information available

Component Information

No information available

Respiratory or skin sensitization

Product Information

· No information available

Component Information

No information available

Germ cell mutagenicity

Product Information

• No information available

Component Information

· No information available

Carcinogenicity

Product Information

· No information available

Component Information

· No information available

Reproductive toxicity

Product Information

 No information available Component Information

No information available

STOT - single exposure

No information available

STOT - repeated exposure

· No information available

Other adverse effects

Product Information

- No information available
- Component Information
- No information available

Aspiration hazard

Product Information

No information available

Component Information

· No information available

12. Ecological information

12.1 Toxicity

Ecotoxicity

No information available

69.167 % of the mixture consists of components(s) of unknown hazards to the aquatic environment

Ecotoxicity effects

Chemical Name	Toxicity to algae	Toxicity to fish	Toxicity to daphnia and other aquatic invertebrates
Xylene	-	LC50: 96 h Pimephales promelas	EC50: 48 h water flea 3.82 mg/L

1330-20-7		23.53 - 29.97 mg/L static LC50: 96	LC50: 48 h Gammarus lacustris 0.6
		h Cyprinus carpio 780 mg/L	mg/L
		semi-static LC50: 96 h Cyprinus	
		carpio 780 mg/L LC50: 96 h Poecilia	
		reticulata 30.26 - 40.75 mg/L static	
		LC50: 96 h Pimephales promelas	
		13.4 mg/L flow-through LC50: 96 h	
		Oncorhynchus mykiss 2.661 - 4.093	
		mg/L static LC50: 96 h	
		Oncorhynchus mykiss 13.5 - 17.3	
		mg/L LC50: 96 h Lepomis	
		macrochirus 13.1 - 16.5 mg/L	
		flow-through LC50: 96 h Lepomis	
		macrochirus 19 mg/L LC50: 96 h	
		Lepomis macrochirus 7.711 - 9.591	
		mg/L static	
TRIETHYLENETETRAMINE	EC50: 72 h Desmodesmus	LC50: 96 h Poecilia reticulata 570	EC50: 48 h Daphnia magna 31.1
112-24-3	subspicatus 2.5 mg/L EC50: 72 h	mg/L semi-static LC50: 96 h	mg/L
	Pseudokirchneriella subcapitata 20	Pimephales promelas 495 mg/L	
	mg/L EC50: 96 h		
	Pseudokirchneriella subcapitata 3.7		
	mg/L		

12.2 Persistence and degradability

No information available.

12.3 Bioaccumulative potential

Discharge into the environment must be avoided

Chemical Name	log Pow
Xylene 1330-20-7	3.15
TRIETHYLENETETRAMINE 112-24-3	-1.4

12.4 Mobility in soil

No information available.

12.5 Other adverse effects

No information available

13. Disposal Considerations

13.1 Waste treatment methods

This material, as supplied, is not a hazardous waste according to Federal regulations (40 CFR 261). This material could become a hazardous waste if it is mixed with or otherwise comes in contact with a hazardous waste, if chemical additions are made to this material, or if the material is processed or otherwise altered. Consult 40 CFR 261 to determine whether the altered material is a hazardous waste. Consult the appropriate state, regional, or local regulations for additional requirements.

14. Transport Information

Note This product may be reclassified as Consumer Commodity, ORM-D, when shipped by

ground; packaging quantity limitations apply.

DOT

Proper shipping name UN1263, Paint, 3, PG III

MEX no data available

IMDG

Proper shipping name UN1263, Paint, 3, PG III

IATA

Proper shipping name UN1263, Paint, 3, PG III

15. Regulatory information

15.1 International Inventories

TSCA Complies DSL Complies

EINECS/ELINCS -

ENCS Complies Complies

KECL -

PICCS Complies
AICS Complies
NZIOC -

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL - Canadian Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

NZIoC - New Zealand Inventory of Chemicals

15.2 U.S. Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372:

Chemical Name	SARA 313 - Threshold Values %
Xylene	1.0
1330-20-7	

15.3 Pesticide Information

Not applicable

15.4 U.S. State Regulations

California Proposition 65

This product contains the following Proposition 65 chemicals:

Chemical Name	California Prop. 65
Toluene - 108-88-3	Developmental Female Reproductive
Ethylbenzene - 100-41-4	Carcinogen

16. Other information

NFPA Health Hazard 2 Flammability 3 Instability 0 Physical and chemical hazards
HMIS Health Hazard 2 Flammability 3 Physical Hazard 0 Personal protection X

<u>Legend:</u>
ACGIH (American Conference of Governmental Industrial Hygienists)

Ceiling (C)

DOT (Department of Transportation)

EPA (Environmental Protection Agency)

IARC (International Agency for Research on Cancer)

International Air Transport Association (IATA)

International Maritime Dangerous Goods (IMDG)

NIOSH (National Institute for Occupational Safety and Health)

NTP (National Toxicology Program)

OSHA (Occupational Safety and Health Administration of the US Department of Labor)

PEL (Permissible Exposure Limit)

Reportable Quantity (RQ)

Skin designation (S*)

STEL (Short Term Exposure Limit)
TLV® (Threshold Limit Value)

TWA (time-weighted average)

Prepared By

Kop-Coat, Inc. Regulatory Affairs 24-Sep-2015

Revision Date Revision Note

No information available

Disclaimer

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End of Safety Data Sheet