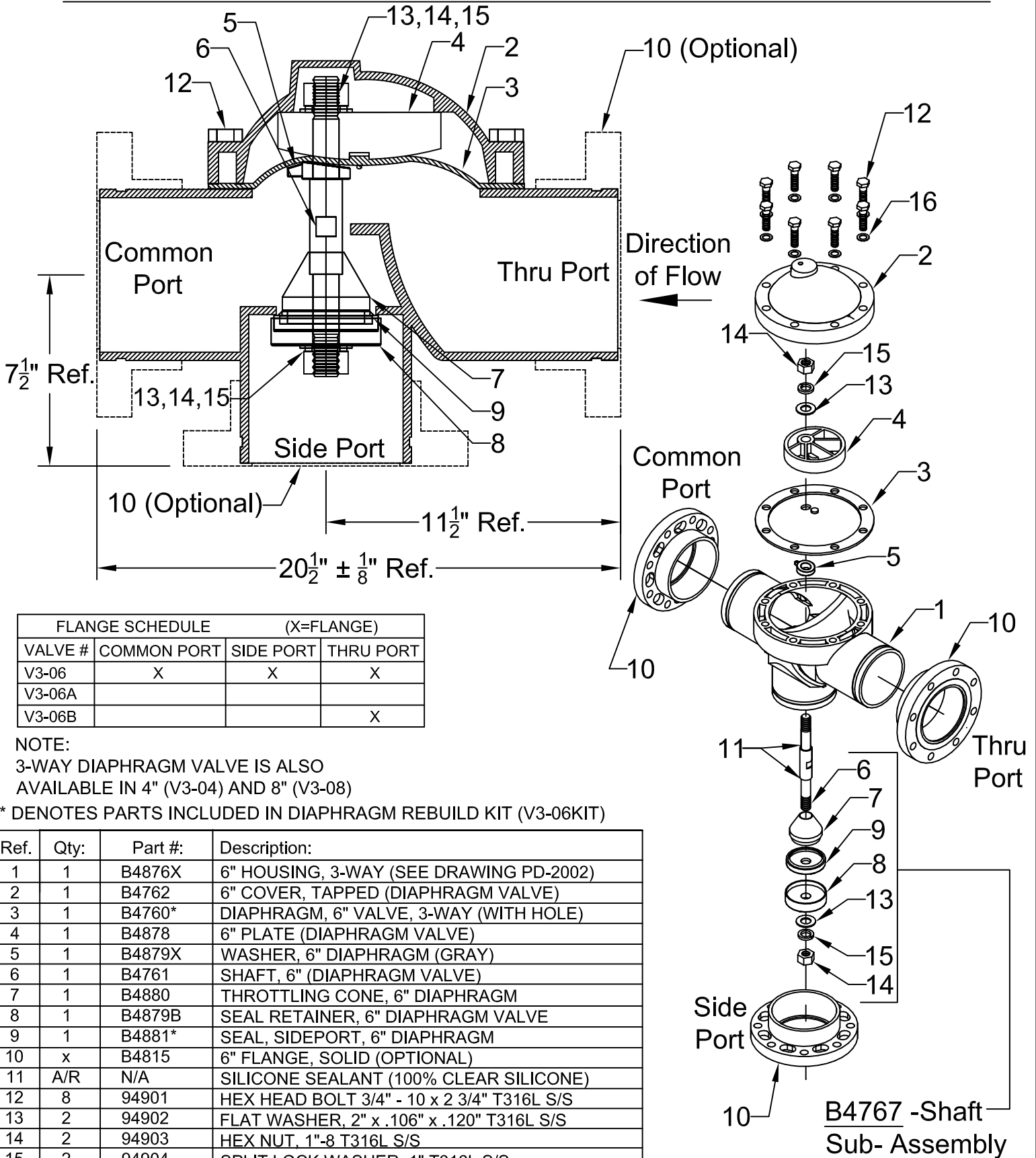


STARK 6" 3-WAY VALVE ASSEMBLY



FLANGE SCHEDULE		(X=FLANGE)	
VALVE #	COMMON PORT	SIDE PORT	THRU PORT
V3-06	X	X	X
V3-06A			
V3-06B			X

NOTE:
3-WAY DIAPHRAGM VALVE IS ALSO
AVAILABLE IN 4" (V3-04) AND 8" (V3-08)

* DENOTES PARTS INCLUDED IN DIAPHRAGM REBUILD KIT (V3-06KIT)

Ref.	Qty:	Part #:	Description:
1	1	B4876X	6" HOUSING, 3-WAY (SEE DRAWING PD-2002)
2	1	B4762	6" COVER, TAPPED (DIAPHRAGM VALVE)
3	1	B4760*	DIAPHRAGM, 6" VALVE, 3-WAY (WITH HOLE)
4	1	B4878	6" PLATE (DIAPHRAGM VALVE)
5	1	B4879X	WASHER, 6" DIAPHRAGM (GRAY)
6	1	B4761	SHAFT, 6" (DIAPHRAGM VALVE)
7	1	B4880	THROTTLING CONE, 6" DIAPHRAGM
8	1	B4879B	SEAL RETAINER, 6" DIAPHRAGM VALVE
9	1	B4881*	SEAL, SIDEPORT, 6" DIAPHRAGM
10	x	B4815	6" FLANGE, SOLID (OPTIONAL)
11	A/R	N/A	SILICONE SEALANT (100% CLEAR SILICONE)
12	8	94901	HEX HEAD BOLT 3/4" - 10 x 2 3/4" T316L S/S
13	2	94902	FLAT WASHER, 2" x .106" x .120" T316L S/S
14	2	94903	HEX NUT, 1"-8 T316L S/S
15	2	94904	SPLIT LOCK WASHER, 1" T316L S/S
16	8	94953	WASHER, .765" ID x 1.25" OD, T316L S/S
17	1	B4642	1/4" NPT x 3/8" OD QUICK ELBOW (NOT SHOWN)

**B4767 -Shaft
Sub-Assembly**

This data represents the latest knowledge available to us at time of presentation. However Paragon Aquatics and others involved in gathering and presenting this drawing assume no liability for its use.
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Drawn by:
JP

Date:
4/22/02

Title:
6" 3-WAY VALVE
ASSEMBLY DRAWING

Approved by:
JP

Date:
4/22/02

Drawing Number:
AI-V3-06

Rev Ltr:
F

Sheet:
1 of 1